

## Bulletin HY14-2701-B1/US

# Series V10 Directional Control Valve

Effective: February 1, 2004

Supersedes: Cat. No. GPD-1000 dated 4/98

# **Description**

The Parker Series V10 Sectional Directional Control Valves provide parallel or tandem circuit operation for open center and closed center systems. They offer economy and excellent performance in a compact design.

# **Specifications**

Nominal Flow Rating <sup>®</sup>	
Operating Pressure (maximum) Continuous Operating Work Port Exhaust Core	5000 PSI (345 bar)
Operating Temperature	40°F (-40°C) to +200°F (+93°C)
Standard Port Sizes® Inlet Outlet Power Beyond Work Ports (Manual and Solenoid Work Sections)	SAE 10 SAE 10
Fluid Compatibility Petroleum Based	60-1000 SSU (10-216 cST)
O-Ring Seals	Buna-N Standard (Optional Viton)
O-Ring Seals	
-	Lip Type (Standard in 24990 Housings) O-Rings (Standard in 23592 Housings)
Spool Seals	Lip Type (Standard in 24990 Housings) O-Rings (Standard in 23592 Housings)10 micrometers (nominal)
Spool Seals	Lip Type (Standard in 24990 Housings) O-Rings (Standard in 23592 Housings)
Filtration Required  Number of Work Sections  Weight (approx.)  No. 23613 Inlet Cover  No. 23627 Outlet Cover  No. 24990 Work Section (Manual)	Lip Type (Standard in 24990 Housings) O-Rings (Standard in 23592 Housings)  10 micrometers (nominal)  1-9  Approx. 5 lbs. (2,3 kg)  Approx. 5 lbs. (2,3 kg)  Approx. 6 lbs. (2,8 kg)  Approx. 8.5 lbs. (3,8 kg)



#### **Features**

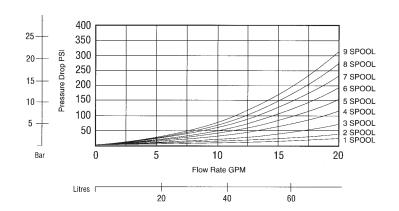
- Parallel and tandem work sections with individual load (reverse flow) checks
- Available for open center, closed center and powerbeyond applications
- Low flow and high flow spool options available offering flows to 15 GPM (45 LPM)
- Continuous system operating pressures to 3500 PSI (Work port pressures to 5000 PSI)
- Utilizes many common components such as relief valves, spool positioners and handles with Series V11 and V16

- 3-Way, 4-Way and 4-Way Float operation
- Numerous manual spool positioner options plus remote hydraulic or electric solenoid operation
- Work port relief valves and anti-cavitation check valves available
- Single handle or dual function mechanical joystick control of manual sections
- Enclosed spool ends with handles
- Long life low friction spool seals

# PERFORMANCE CURVES

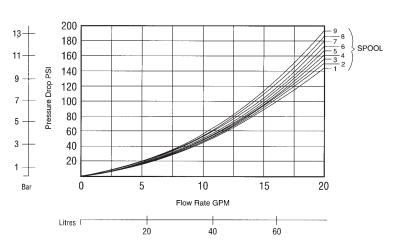
#### **Open Center Pressure Drop**

Typical pressure drop thru 1 to 9 section valve assemblies using Left (top or end) inlet to Right (top or end) outlet.



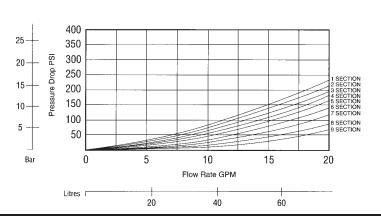
#### **Inlet to Work Port**

Typical pressure drop thru 1 to 9 section valve assemblies from Left (top or end) inlet to work port.



#### **Work Port to Outlet**

Typical pressure drop thru 1 to 9 section valve assemblies from work port to Right (top or end) outlet port.





# **INLET COVERS**

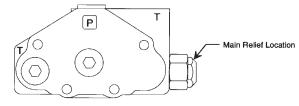
#### No. 23613 Inlet Covers

No. 23613 inlet cover is used for all model V10 control valve assemblies. It offers top and end inlet and outlet ports. All unused ports must be plugged.

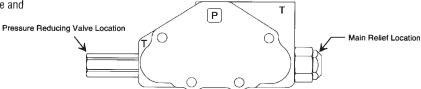
This inlet cover also has the provision for the main relief valve.

If a gauge port is required, a port plug may be drilled and tapped for a 1/4" NPTF or SAE 4 and installed in the unused inlet port.

(Optional) machining is available for solenoid valve operation. Included in this machining is the cavity for the Pressure Reducing Valve and internal pilot passage.



No. 23613 Inlet Cover for all Non-Solenoid Valves



#### **Main Relief Valves**

The primary function of the main relief valve is to prevent excessive pressure spikes. Main relief valve cartridges are available in externally-adjustable (Model RCMA), or internal shim adjustable (Model RCM) configurations. Several relief springs are available for pressure settings within the 500 to 3500 PSI (34 to 242 bar) full pressure range.

When a main relief valve is not required, the No Relief Plug must be installed in place of the relief valve.

**Model 'RCM'** differential area relief valve is internally shim adjustable within the relief spring range. Several spring and shim options are available.

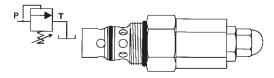
**Model 'RCMA'** differential area relief valve is externally screw adjustable within the spring range. Several spring options are available.

# No. 23613 Inlet Cover for all Solenoid-Operated Valves

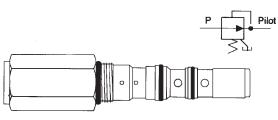


P T

Model 'RCM' Relief Valve



Model 'RCMA' Relief Valve



Pressure Reducing Valve

#### **Pressure Reducing Valve**

The pressure reducing valve (PRV) provides the reduced pilot pressure required for the solenoid actuators. The PRV is shim adjustable for maximum pressures of 300-500 PSI and is rated for maximum flow of 5 GPM.



# **OUTLET COVERS**

#### No. 23627 Outlet Cover

No. 26327 outlet cover is used for all model V10 control valve assemblies. It offers top and end ports.

The conversion port is located in the outlet cover.

Conversion port options include: turn around (outlet located in inlet cover), closed center, power beyond or solenoid pilot control valve.

#### **Closed Center Plug (Closed Center Systems)**

Install the closed center plug into the top conversion port when using a variable displacement pump. The closed center plug will block pump flow when all valve spools are in neutral. High pressure is maintained at the control valve inlet. The maximum system pressure is set with the compensator adjustment on the pump.

#### Power Beyond Sleeve (High Pressure Carry Over)

By installing the power beyond sleeve into the top conversion port, hydraulic oil under pressure will be carried thru the valve making it available to a second control valve. In a power beyond circuit, the upstream valve will always have priority. Hydraulic oil will only be available to the downstream valve when all valve spools in the upstream valve are in neutral.

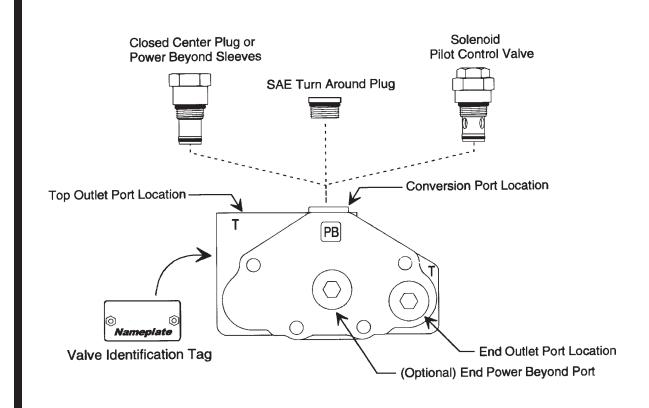
Each control valve may have its own main relief valve set at different pressures, but the highest pressure setting must be in the upstream valve.

#### Solenoid Pilot Control Valve (Solenoid Valves Only)

The Solenoid Pilot Control Valve is required to increase the oil pressure in the open center core to 300 PSI (20,7 bar) above exhaust core pressure. The differential is required to maintain adequate pilot pressure to shift the valve spools.

This is a mechanical cartridge that requires no electrical connections. Pilot pressure is maintained at all times.

The solenoid pilot control valve is shim adjustable to increase pressure differential in low flow applications.





# **WORK SECTIONS**

No. 23592 Housing (Prior to 1/98) No. 24990 Housing (New Style - Introduced 1/98)

Model V10 work sections are precisely machined from high tensile gray cast iron.

Valve spools may be operated manually, mechanically or by remote hydraulic or electric solenoid.

Two basic types or work sections are available:

- Parallel (open center or closed center)
- Tandem (priority circuit systems)

#### Low Flow and High Flow Valve Spools

Low flow and high flow valve spools are available for use in No. 24990 work sections. For optimum metering, select low flow spools for applications requiring 8 GPM (31 lpm) or less.

Use high flow spools for applications up to (15 GPM - 57 lpm). Both low flow and high flow versions may be intermixed in the same valve assembly.

#### 3-Way Cylinder Spool (03)

For control of single acting cylinders or uni-directional hydraulic motors where motor free-wheeling is not required. The active work port is blocked in the neutral position.

#### 4-Way Free Flow Motor Spool (F4)

For control of double acting cylinders or reversible hydraulic motors. Because both work ports are open to tank in the neutral position, free flow spools will allow a motor to coast.

**Caution:** If using this spool configuration in cylinder lift applications, it must be used in conjunction with a load holding device to prevent the load from free falling when the spool is in the neutral position.

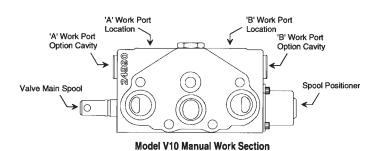
#### 4-Way Cylinder Spool (04)

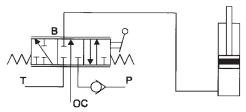
For control of double acting cylinders or reversible hydraulic motors where floating a cylinder or motor free-wheeling is not required. Both work ports are blocked in the neutral position.

#### 4-Way 4-Position Float Spool (K4)

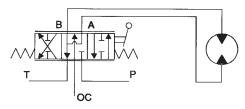
This spool is the same as the 4-Way Cylinder spool, with the addition of a fourth 'Float' position. It is spring-centered to neutral from the 'A and 'B' power positions.

The fourth position is the detented 'Float' position which allows a cylinder to float or a hydraulic motor to free wheel.

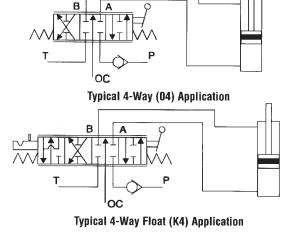




Typical 3-Way (03) Application



Typical 4-Way Free Flow (F4) Application



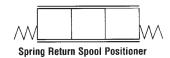


## **WORK SECTIONS**

#### **Spool Positioners and Actuators**

#### **Spring Return Spool Positioner**

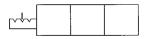
The spring return spool positioner 'spring returns' the valve spool to neutral from the 'A' and 'B' power positions when the handle is released.



#### 'D' Detent Spool Positioner

The 'D' detent spool positioner 'detents' the valve spool in neutral and the 'A' and 'B' power positions. The valve spool will remain in the position in which it was manually placed when the handle is released.

This option is NOT intended for use as a positive spool locking device against excessive external forces or machine vibration.



'D' Detent Spool Positioner

#### 'K4' 4-Position Float Spool Positioner

The 'K' float positioner spring returns the valve spool to neutral from the 'A' and 'B' power positions. The fourth position is the detented - float position.



'K4' 4-Position Float Spool Positioner

#### 'HR' and 'HRO' Remote Spool Actuators

'HR' hydraulic remote spool actuators provide for remote hydraulic operation of two and three position V10 work sections.

A customer-supplied hydraulic controller (Gresen Model HCJ, HCS or equivalent), and a 300 to 500 PSI (20 to 33 bar) pilot source, will provide infinite spool positioning for metering work port flow.

'HRO' hydraulic remote spool actuators offer an external screw type override. This override provides a means for emergency manual operation in the event of pilot pressure failure. It may also be used as a Spool Travel Limiter.

All hydraulic remote actuator pilot ports are SAE 6 straight thread. Pilot ports may be located at the top (std), bottom, or end (end not available with external override).



#### **Hydraulic Remote Actuator Specifications**

Max. Pressure Rating	750 PSI (34.5 bar)
Pilot Press to Initiate Flow	60 PSI (4.2 bar)
Pilot Pressure at Full Stroke	220 PSI (15.2 bar)
Pilot Flow 2 to 4 GPM	(7.5 to 15 liters/min)

#### **Work Port Relief Valves**

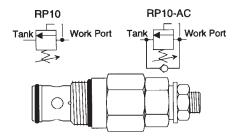
The primary function of a work port relief valve is to limit a part of a circuit to a pressure less than the main relief setting. Port relief valves will also provide spike protection while the valve is in neutral. The relief setting at 'crack' or 'full flow' must be specified when ordering.

#### Model RP10 Work Port Relief Valves

Work port relief valves are available in adjustable (RP10-A) and tamper resistant (RP10-N) configurations, offering a pressure range from 500 to 3500 PSI (34 to 242 bar).

Adjustable and tamper resistant combination relief/ anti-cavitation check cartridges (Model RP10-AAC and RP10-NAC) are also available.

The 'NR' no relief cavity plug must be installed in this cavity when a work port option is not required.

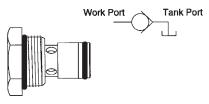


**RP10-A Relief Valve Cartridge** 

#### **Anti-Cavitation Checks**

Anti-cavitation (also referred to as anti-void) check valves are available for use in the work port option cavity to prevent cylinder or motor cavitation. It allows the cavitating work port to refill from the exhaust core.

Anti-Cavitation check valves are non-adjustable and will open whenever the work port pressure is lower than the exhaust core pressure.



Anti-Cavitation Check Valve



# **WORK SECTIONS**

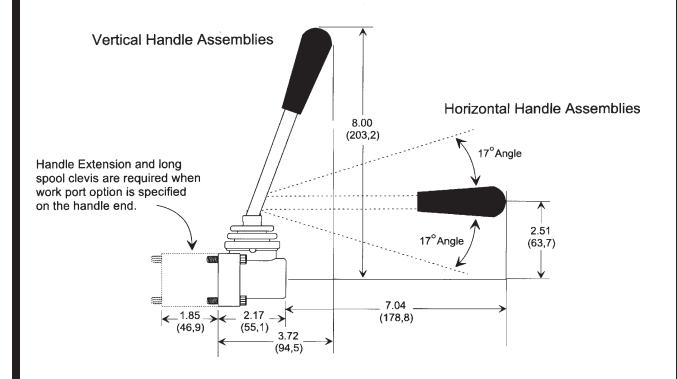
#### **Handle End Options**

The clevis (handle end) of the spool may be located at either the 'A' or 'B' port end of the work section. Unless otherwise specified, the handle end will be located at the 'A' port end for all work sections.

V10 valve spools may be reversed in the housing to offer 'B' port handle.

The following handle end options are available:

- CVHA (Complete Vertical Handle Assembly)
- XCVHA (Complete Extended Vertical Handle Assembly)
- CHHA (Complete Horizontal Handle Assembly)
- XCHHA (Complete Extended Horizontal Handle Assembly)
- LCHA (Less Complete Handle Assembly)





# **SOLENOID OPERATED WORK SECTIONS**

Model V10 solenoid-operated work sections are precisely machined from high tensile gray cast iron.

Two basic types of work sections are available:

- Parallel section (open center or closed center)
- Tandem section (priority circuit systems)

#### Proportional (EPC) Electric Solenoid Actuators

The Proportional Solenoid Actuator contains two proportional solenoid-operated pressure reducing cartridges; one at each end of the control valve spool.

When the PWM signal is sent to a solenoid, a pilot pressure is directed to one end of the control valve spool. As the PWM % is increased or decreased, the pilot increases or decreases proportionally, giving main valve spool movement.

When both solenoids are de-energized, both ends of the control valve spool are open to exhaust and the spool is spring-centered to neutral.

#### On/Off (SOL) Electric Solenoid Actuators

The On/Off Solenoid Actuator option contains solenoidoperated valve cartridges; one at each end of the control valve spool.

When a solenoid is energized, the cartridge directs pilot pressure to one end of the control valve spool causing the spool to shift full stroke from its neutral position.

When both solenoids are de-energized, both ends of the control valve spool are open to exhaust and the spool is spring-centered to neutral.

Optional spool travel limiters are available to adjust maximum spool shift.

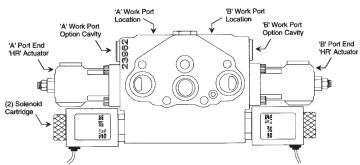
#### **Electric Solenoid Actuator Specifications**

#### **Electrical Requirements**

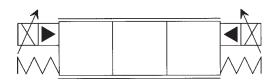
Operating Voltage12VDC or 24VDC
Coil Resistance
12V Proportional (1.6 Amp)
24V Proportional (.8 Amp)
12V On/Off Solenoid (1.8 Amp)6.5 ohms
24V On/Off Solenoid (.9 Amp)26.6 ohms
Signal (for proportional
solenoid)

#### **Hydraulic Pilot Supply Requirements**

,	
Minimum Pressure	oar)*
*Above control valve exhaust core pressure	
Maximum Pressure	bar)
Flow (minimum)	min)
Filtration Required 10 Micron (nom	iinal)
Response TimeLess than 150 millisec	
(Neutral to full flow or full flow to zero	



Model V10 Solenoid-Operated Work Section



Proportional (EPC) Electric Solenoid Actuator

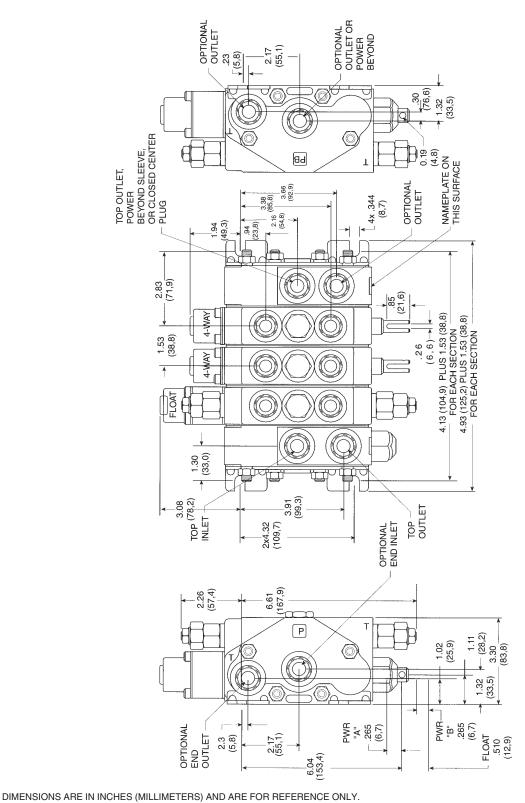


On/Off (SOL) Electric Solenoid Actuators



# **DIMENSIONS**

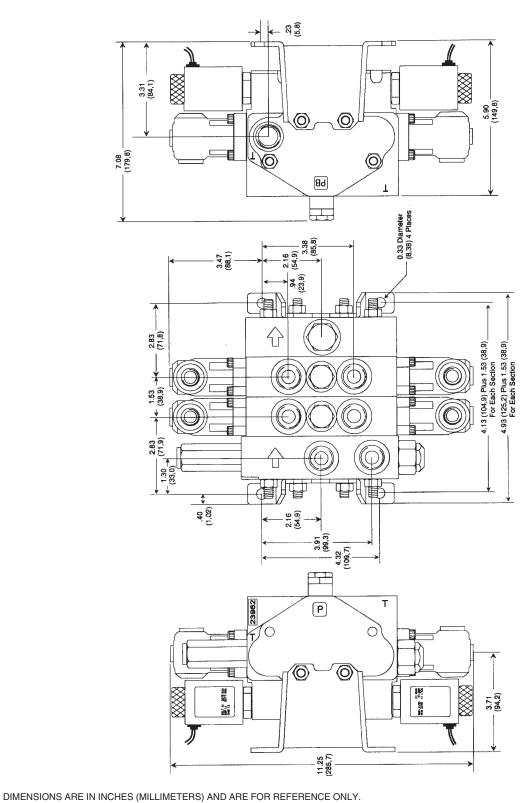
# **Manually Operated Control Valve Assembly**





# **DIMENSIONS**

# **Solenoid Operated Directional Control Valve Assembly**





# DIRECTIONAL CONTROL VALVE ASSEMBLY FORM

Control   Cont	LEFT COVER	ÆR	ျိ	CENTER SECTIONS	#1	#5	#3	#4	#2	9#	#7	8#	æ	RIGHT COVER	8
Controlled   Con	HOUSING NO.		Ð	SING NO.									HOUSING NO.		
STATE   STAT	PORT LOCATION	PORT SIZE		PARALLEL									OUTLET		OUTLET
Series   Control Con			TIUO	TANDEM									TURN AROUND		
Chots specific   Chot	150		CIR	SERIES									POWER BEYOND		
Fig. 10   Fig.				LOAD SENSE									CLOSED CENTER		
Fig. May   Fig. May			CT.										CONVERSION PL		OWER BEYOND PORT SIZE
Fig. Max.   Section   Check   Check	Wilder.		F SE										LOAD SENSE		
Fig. Max.   Fig. Pay   Fig. Pay	. ⊢	SAE	SHEC										L.S. W/BLEED-OF		
Comparison of the Power   Comparison of th	-		):i												
Column   C	SYSTEM OPERATES AT:			Free-Flow (F)											
Color   Colo	G.P.M. Max.	PSI Max.		3-Position Detent (D)									MID-CON	VERSION	SECTION
Mode	MAIN RELIEF INFORMATION		S										SECTION #		
Color   Colo	Relief Model		NOIT										HOUSING #		
A			EEA'										SECTION TYPE		
Fig.	Set at	ISP.											RELIEF MODEL		
Mark Port Rating   Mark Port R	□ Crack, or												RELIEF		
Packer   P	☐ Full Flow @		₩.	& "B" WORK PORT SIZES	E.								PORT SIZE		
Property Model   Prop	No Relief (NR)		8	Work Port Relief											
A PORT END   A Full Pow of Crack   B   Anti-Cavitation Check   Cavitation Check   Cavitat	HANDLE END INFOI	PRMATION	3 I.E	[Specify Model]									۵		
Report Full   Report Full   Report Patient Check   Report Patient	4		104	Setting (PSI) at Full Flow or Crack									0		
S PORT END   S Specify Model   LET   DATE   A LITHORITY	POSITION		ОВК	Anti-Cavitation Check									8		
Work Part Relief   Setting (PS) at   Setting (			M										<b>4</b>		
Setting (PSI) at   End Flow or Crack   END   Chick   END		ļ	"A"	Work Port Relief [Specify Modef]							1		+	AUTHORITY	
Anti-Cavitation Check   Paper   Paper	Bracket P/N		ТЯОЧ	Setting (PSI) at Full Flow or Crack									ORIG. BY:	۵	ATE:
Second   Percention   Percent	Spaol Boots		) HE	Anti-Cavitation Check									ERO	ш∢	ngr.
EUNCTION OF SECTION  REMARKS:  Data  Data  MAX INLET PRESS:  MODEL NO.			M										APPLICATION		
REMAPKS:  Data  Data  Wax INLET PRESS:  Model No.		BOWET	2	NCTION OF SECTION									CUSTOMER		
© © © © O O O O O O O O O O O O O O O O	COSP VAC VAS 17-71		REMA	APKS:							I.D. PLATE DATA		PART NO.		
MODEL NO.	<ul><li>©</li><li>O</li></ul>	O								•	MAX INI ET PRE	98:	CUSTOMER		
MODEL NO.	<u>@</u>	<b>—</b> 1											ORDER		
_	] 	<del>_</del>									MODEL NO.		B/M		2



# **ORDERING CODE**

	ode ymbol	Options	Code Symbol
Inlet Cover Options		Spool Variations <sup>⊕</sup>	00
No. 23613 Inlet Cover Machining Top and End Inlet Ports(S Top and End Outlet Ports(S		3-Way, 3-Position <sup>©</sup>	04 F4
Main (Inlet) Relief Options  Differential Area, Internal Shim Adjustable Ro Differential Area, External Screw Adjustable Ro Relief Cavity Plug (No Relief)	CMA	© Also available in low flow spool versions.  Spool Action Options  Spring Return To Neutral  3-Position Detent	D
Outlet Cover Options		1- or 2- Position Detent with Spring Return 4-Position Float with Detent	
No. 23627 Outlet Cover Machining  Top and End Outlet Ports (S  Top Conversion Port (S  Top or End Power Beyond Capability (S	Standard)	Hydraulic Remote Actuator Hydraulic Remote Actuator with Override On/Off Solenoid Actuator Proportional Solenoid Actuator Travel Limiter/Spool Override (for SOL and	HRO SOL-I EPC-I
Outlet Conversion Port Options  Closed Center Plug	-10-8-Y -10-10-Y	Work Port Reliefs and Anti-Cavitate Relief Cavity Plug (No Relief)	K-10-NR-WP K-10-AC RP10-A RP10-N
Work Section Options		Combination Relief & A/C (Tamper Resista	
Manual Work Section           24990 Housing (Available 1/1998)           23592 Housing (Prior to 1/1998)           Parallel.	10T-	Handle End Options  Complete Vertical Handle Assembly Complete Extended Vertical Handle Assem Complete Standard Horizontal Handle Asse Complete Extended Horizontal Handle Asse Less Complete Handle Assembly Mechanical Joystick (Left Hand Version) .	blyXCVHAO embly .CHHA embly .XCHHAO LCHA
Proportional Solenoid Operation		Mechanical Joystick (Right Hand Version)	
		O Handle Assembly includes and extended for use when RP10 port relief is used or of work section.	

#### / WARNING

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