

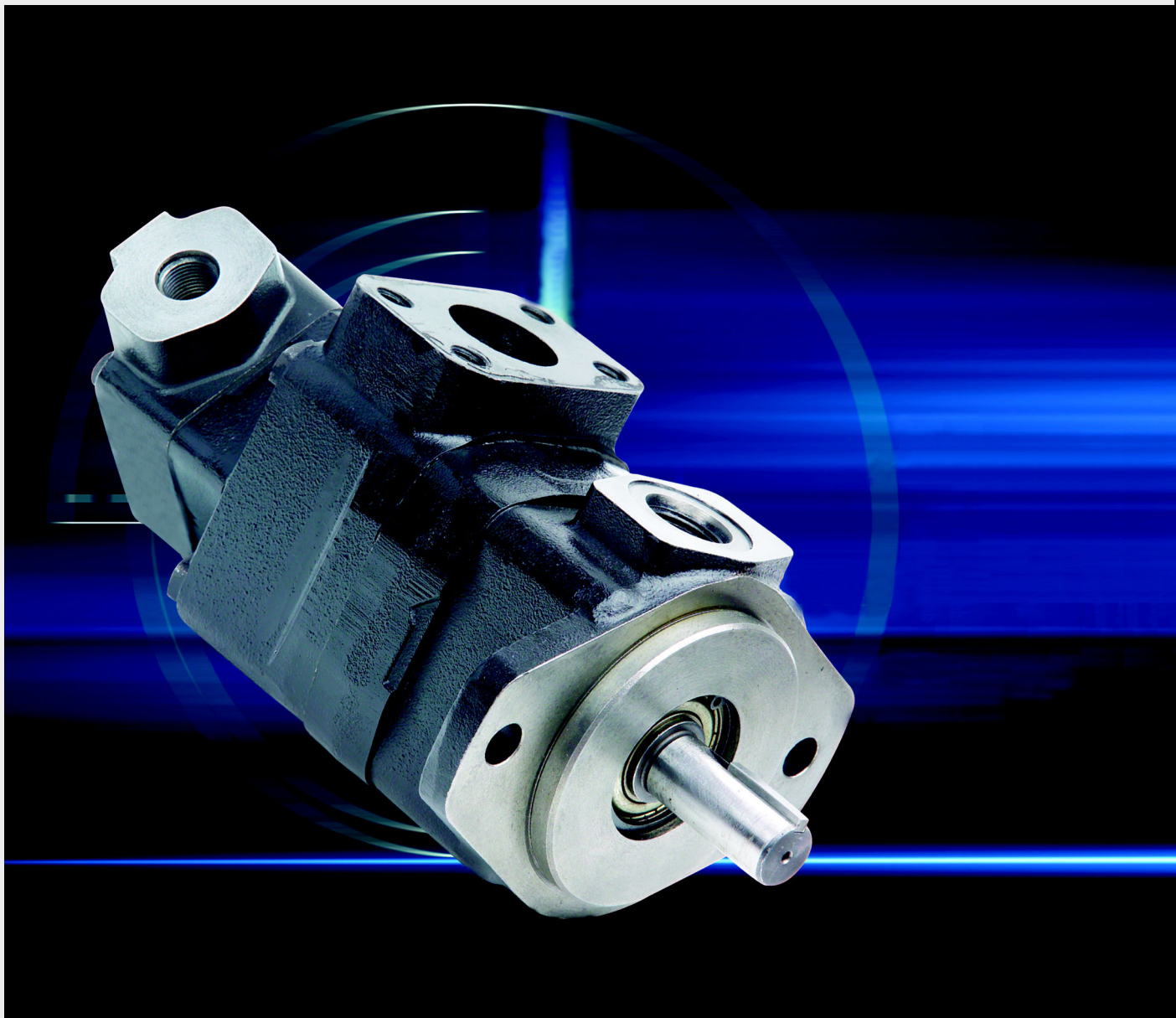


# **Vane Pump Series SDV**

*Fixed Displacement*

*Catalogue HY0738-A/CH*

*November 2004*



### **Introduction**

General applications instructions .....	2
Maximum speed .....	3
Pressure ratings .....	3
Minimum allowable inlet pressure .....	3
General characteristics .....	3

### **SDV10**

Ordering code .....	4
Operating characteristics .....	4
Technical data .....	4
Dimensions .....	5

### **SDV20**

Ordering code .....	6
Operating characteristics .....	6
Technical data .....	6
Dimensions .....	7

### **SDV2010**

Ordering code .....	8
Operating characteristics .....	8
Technical data .....	8
Dimensions .....	9

### **SDV2020**

Ordering code .....	10
Operating characteristics .....	10
Technical data .....	10
Dimensions .....	11

### **General applications**

#### **Instructions**

1. Check speed range, pressure, temperature, fluid quality, viscosity and pump rotation.
2. Check inlet conditions of the pump, if it can accept application requirement.
3. Type of shaft : if would support operating torque.
4. Coupling must be chosen to minimize pump shaft load (misalignment,weight).
5. Filtration : must be adequate for lowest contamination level.
6. Environment of pump : avoid pollution,shocks and noise reflection

**Minimum and maximum speed, pressure ratings**

Series	Size	Theoretical Displacement Vi cm3/rev (in3/rev)	Maximum speed		Maximum pressure			
			HF-0, HF-1 HF-2	HF-3, HF-4 HF-5	HF-0, HF-2		HF-1, HF-4, HF-5	HF-3
			Int.	Cont.	Cont.	Cont.		
			RPM	RPM	Bar (psi)	Bar (psi)	Bar (psi)	Bar (psi)
SDV10	1	3,3 (.20)	4200	1800	175 (2500)	160 (2250)	130 (1900)	100 (1500)
	2	6,6 (.40)	4200	1800	175 (2500)	160 (2250)	130 (1900)	100 (1500)
	3	9,8 (.60)	3900	1800	175 (2500)	160 (2250)	130 (1900)	100 (1500)
	4	13,1 (.80)	3000	1800	175 (2500)	160 (2250)	130 (1900)	100 (1500)
	5	16,4 (1.00)	2400	1800	175 (2500)	160 (2250)	130 (1900)	100 (1500)
	6	19,5 (1.19)	2100	1800	150 (2200)	140 (2000)	130 (1900)	100 (1500)
	7	22,8 (1.39)	1800	1800	140 (2000)	140 (2000)	130 (1900)	100 (1500)
SDV20	6	19,5 (1.19)	3600	1800	175 (2500)	160 (2250)	130 (1900)	110 (1600)
	7	22,8 (1.39)	2700	1800	175 (2500)	160 (2250)	130 (1900)	110 (1600)
	8	26,5 (1.62)	2400	1800	175 (2500)	160 (2250)	130 (1900)	110 (1600)
	9	29,7 (1.81)	2100	1800	175 (2500)	160 (2250)	130 (1900)	110 (1600)
	11	36,4 (2.22)	1800	1800	175 (2500)	160 (2250)	110 (1600)	100 (1400)
	12	39,0 (2.38)	1800	1800	150 (2200)	140 (2000)	110 (1600)	100 (1400)
	13	42,4 (2.59)	1800	1800	150 (2200)	140 (2000)	110 (1600)	100 (1400)

HF-0, HF-2 = Anti-wear petroleum base. HF-1 = Non anti-wear petroleum base. HF-5 = Synthetic fluids.

HF-3 = Water-in-oil invert emulsions. HF-4 = Water glycol solutions.

Minimum speed is 600 RPM

For further information, if the performance characteristics outlined above do not meet your own particular requirements, please consult your local Parker office.

**Minimum allowable inlet pressure (bar absolute / psi)**

Series	Ring size	Speed (RPM)										Size
		1500	1800	2100	2400	2700	3000	3300	3600	3900	4200	
SDV10	1	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	1
	2	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	2
	3	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,85 (12.3)	0,95 (13.8)		3
	4	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,85 (12.3)	0,95 (13.8)					4
	5	0,80 (11.6)	0,80 (11.6)	0,85 (12.3)	0,95 (13.8)							5
	6	0,80 (11.6)	0,85 (12.3)	1,00 (14.5)								6
	7	0,85 (12.3)	1,00 (14.5)									7
SDV20	6	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,85 (12.3)	0,95 (13.8)	1,01 (14.6)			6
	7	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)	0,80 (11.6)						7
	8	0,80 (11.6)	0,80 (11.6)	0,85 (12.3)	0,95 (13.8)							8
	9	0,80 (11.6)	0,80 (11.6)	0,95 (13.8)								9
	11	0,80 (11.6)	0,95 (13.8)									11
	12	0,85 (12.3)	1,03 (14.9)									12
	13	0,95 (13.8)	1,05 (15.2)									13

Multiply absolute pressure by 1,25 for HF-3, HF-4 fluids.

by 1,35 for HF-5 fluids.

by 1,10 for ester or rapeseed base

Use the cartridge with the highest absolute pressure for double pumps.

**General characteristics**

Series	Mounting standard	Weight kg (lb)	Moment of inertia kgm <sup>2</sup> x10 <sup>-4</sup> (lb.in <sup>2</sup> )	Port connections					
				Suction			Pressure		
Code				P	S	B	P	S	B
SDV10	SAE A	4.5-6.8 (10 -15)	0.5 (0.17)	1" NPTF	1-5/16 12UNF-2B	G 1"	1/2" NPTF	3/4" 16UNF-2B	G 1/2"
SDV20	SAE A	7.3-8.2 (16-18)	2.2 (0.75)	1-1/4 NPTF	1-5/8 12UNF-2B	G 1-1/4	3/4" NPTF	1-1/16 12UNF-2B	G 3/4"
Code				F			S		
							P1*	P2**	P1-P2
SDV2010	SAE B	13.6 (30.0)	2.6 (0.90)	4 bolts flange 1-1/2" dia			1-1/16 12UNF-2B	3/4" 16UNF-2B	***
SDV2020	SAE B	15.9 (35.0)	4.3 (1.50)	4 bolts flange 2" dia			1-1/16 12UNF-2B	1-1/16 12UNF-2B	G 3/4"

\* P1 = Pressure port near the shaft

\*\* P2 = Pressure port near the cover end

\*\*\* P1 = G 3/4" P2 = G 1/2"

**Model No.**

**SDV 10 - 1 P 5 S - 1 C L - P**

**Vane pump**

**Series**  
10

**Mounting**

1 = 2-bolt flange, 3" 1/4 pilot (SAE A) (standard)

**Inlet port connections**

P = 1" NPTF thread  
 S = 1" 5/16-12 UNF-2B thread  
 B = G 1" (BSPP)

**Ring size**

(Delivery at 1200 rpm and 100 psi)

1 = 1 USgpm  
 2 = 2 USgpm  
 3 = 3 USgpm  
 4 = 4 USgpm  
 5 = 5 USgpm  
 6 = 6 USgpm  
 7 = 7 USgpm

**Series Identity**

**Shaft rotation (view on shaft end)**  
 L = Counter-clockwise  
 Omit for clockwise

**Position of outlet port (Viewed from cover end of pump)**

A = Opposite inlet port  
 B = 90° CCW from inlet  
 C = In line with inlet  
 D = 90° CW from inlet

**Shaft**

1 = Straight keyed  
 11 = Splined  
 38 = 11 teeth - 3/4" OD

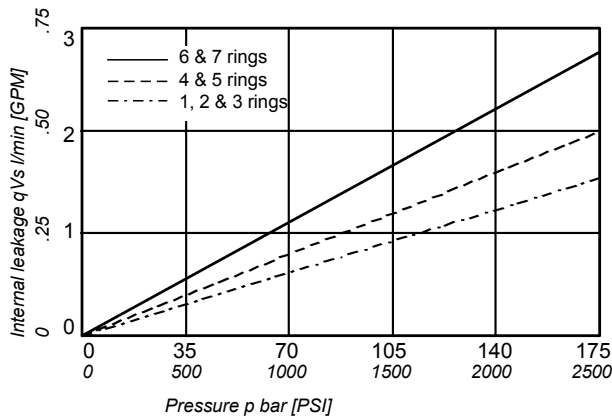
**Outlet port connections**

P = 1/2" NPTF thread  
 S = 3/4" -16 UNF-2B thread  
 B = G 1/2" (BSPP)

**Operating characteristics**

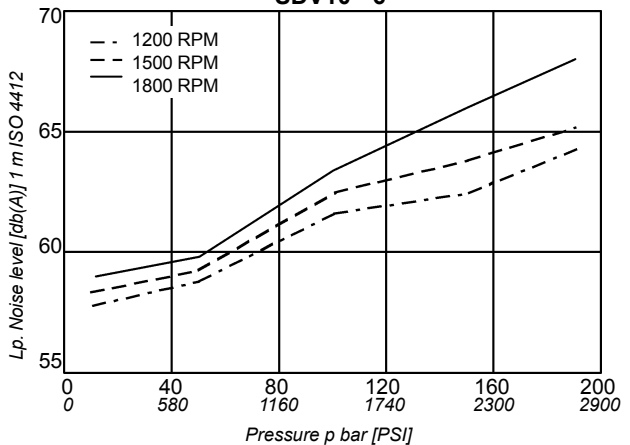
Model Series	Ring Size	Displ. cm <sup>3</sup> /rev (in <sup>3</sup> /rev)	Max. Pressure bar (psi)	Speed RPM	Typical delivery L/min (Usqpm)				Typical input power KW (hp)			
					0 bar	0 PSI	150 bar	2000 PSI	7 bar	80 PSI	175 bar	2500 PSI
SDV10	1	3,3 (.20)	175 (2500)	1200	4,0	1,0	2,0	0,5	0,07	0,09	0,71	0,96
				1500	5,0	1,3	3,0	0,8	0,09	0,12	1,08	1,44
				1800	5,9	1,6	3,9	1,0	0,10	0,14	1,44	1,93
	2	6,6 (.40)	175 (2500)	1200	7,9	2,1	5,9	1,6	0,14	0,18	2,16	2,89
				1500	9,9	2,6	7,9	2,1	0,17	0,23	2,88	3,86
				1800	11,9	3,1	9,9	2,6	0,21	0,28	3,60	4,83
	3	9,8 (.60)	175 (2500)	1200	11,8	3,1	9,8	2,6	0,20	0,27	3,56	4,77
				1500	14,7	3,9	12,7	3,4	0,26	0,34	4,63	6,21
				1800	17,6	4,7	15,6	4,1	0,31	0,41	5,70	7,65
	4	13,1 (.80)	175 (2500)	1200	15,7	4,2	12,3	3,3	0,27	0,37	4,49	6,02
				1500	19,7	5,2	16,3	4,3	0,34	0,46	5,92	7,94
				1800	23,6	6,2	20,2	5,3	0,41	0,55	7,36	9,87
	5	16,4 (1.00)	175 (2500)	1200	19,7	5,2	16,3	4,3	0,34	0,46	5,94	7,96
				1500	24,6	6,5	21,2	5,6	0,43	0,57	7,73	10,36
				1800	29,5	7,8	26,1	6,9	0,51	0,69	9,52	12,77
	6	19,5 (1.19)	152 (2200)	1200	23,4	6,2	19,2	5,1	0,41	0,55	7,00	9,39
				1500	29,3	7,7	25,1	6,6	0,51	0,68	9,13	12,25
				1800	35,1	9,3	30,9	8,2	0,61	0,82	11,27	15,11
	7	22,8 (1.39)	138 (2000)	1200	27,4	7,2	23,2	6,1	0,48	0,64	8,44	11,32
				1500	34,2	9,0	30,0	7,9	0,60	0,80	10,94	14,67
				1800	41,0	10,8	36,8	9,7	0,71	0,96	13,43	18,01

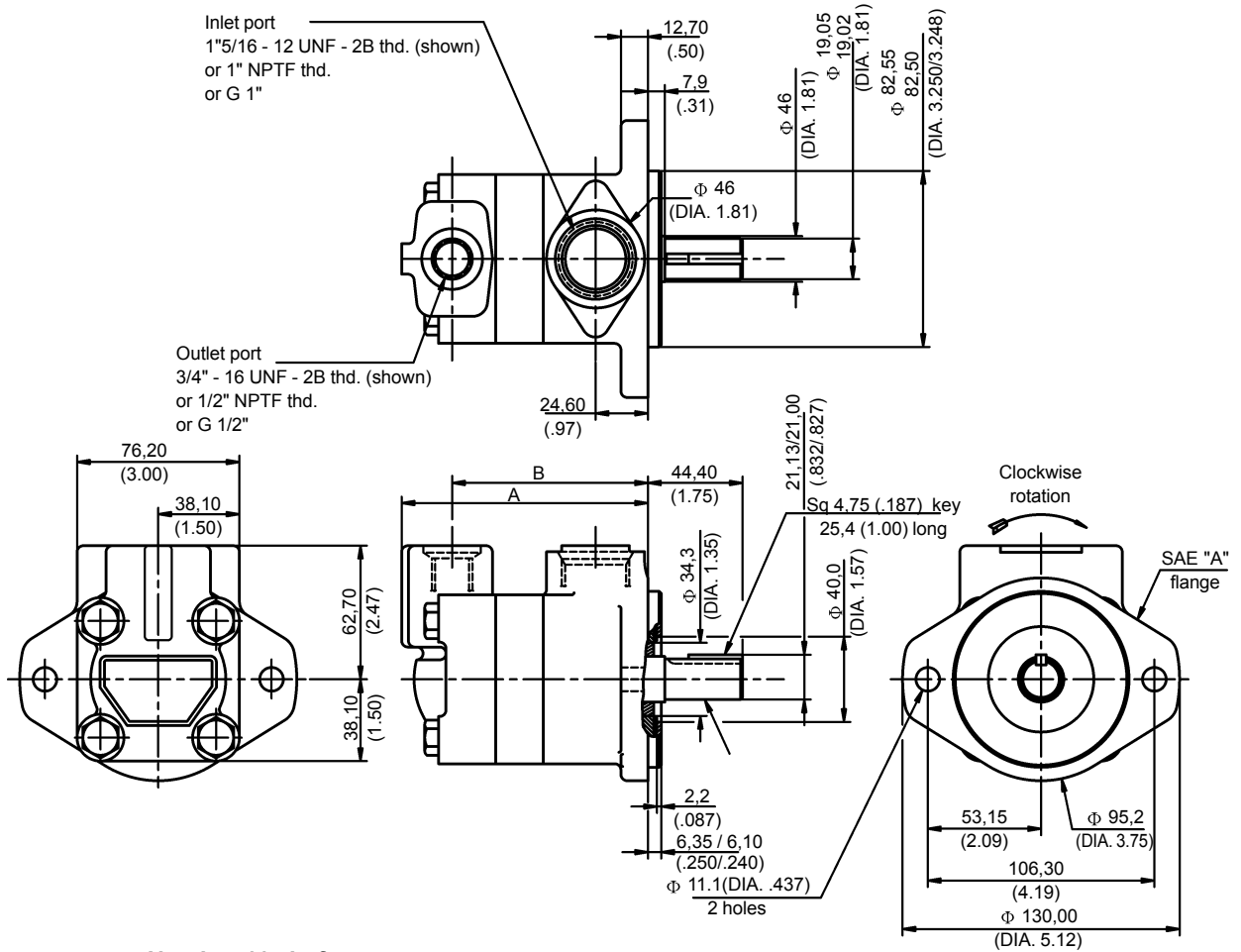
**Internal leakage (typical)**



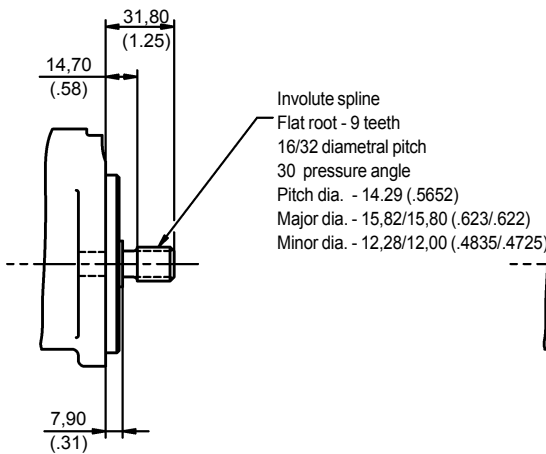
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

**Noise level (typical)**  
**SDV10 - 6**

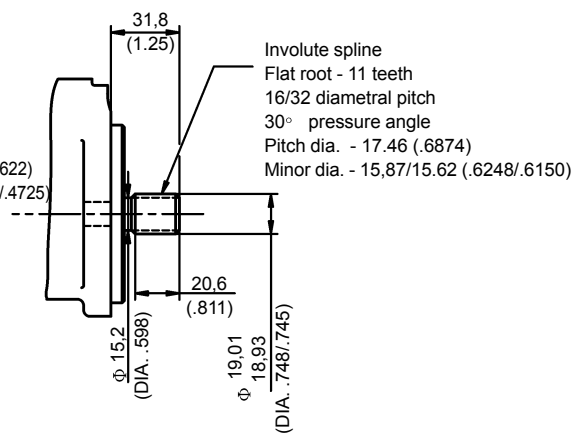




**Number 11 shaft**

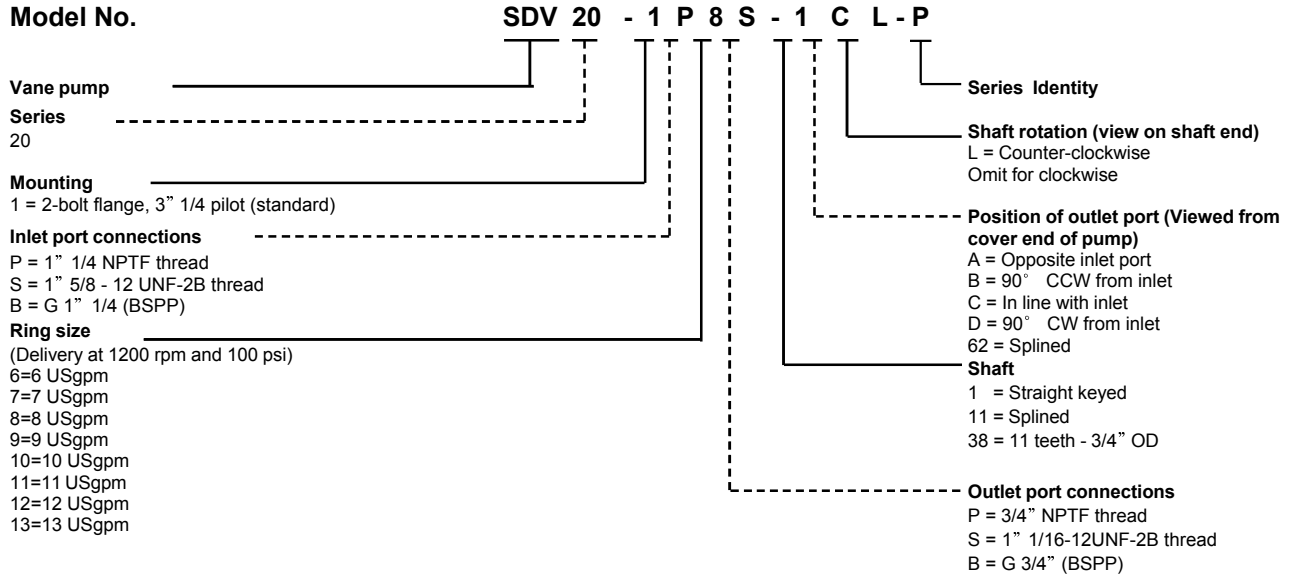


**Number 38 shaft**



Ring size	Dimensions		Weight Kg (lb)
	A	B	
1	15,6 (4.55)	91,9 (3.62)	4,5 - (10.0)
2	115,6 (4.55)	91,9 (3.62)	4,5 - (10.0)
3	115,6 (4.55)	91,9 (3.62)	4,5 - (10.0)
4	121,9 (4.80)	98,3 (3.87)	5,6 - (12.5)
5	121,9 (4.80)	98,3 (3.87)	5,6 - (12.5)
6	127,0 (5.00)	103,4 (4.07)	6,8 - (15.0)
7	127,0 (5.00)	103,4 (4.07)	6,8 - (15.0)

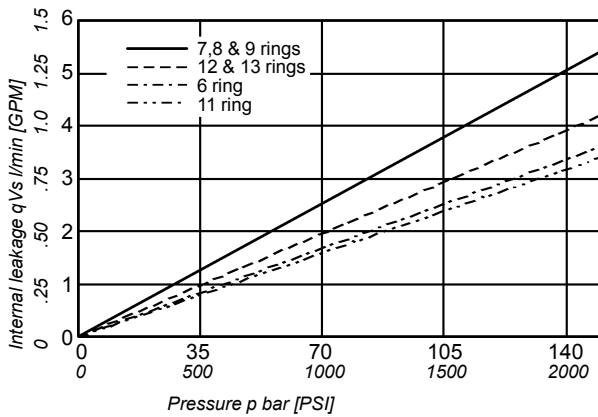
Weight:  
 SDV 10 Series: 4,5 - 6,8kg  
 (10 - 15 lb)



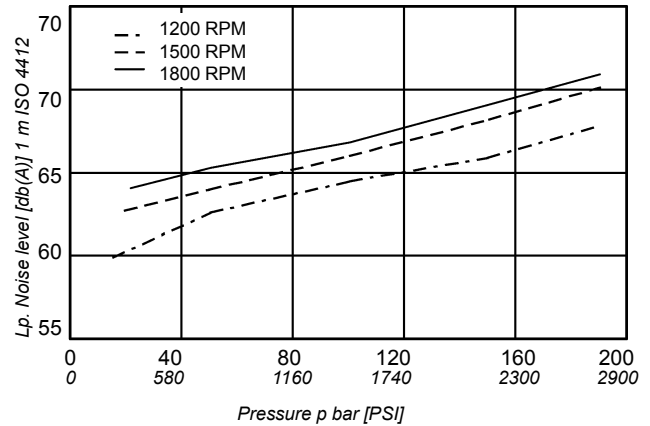
**Operating characteristics**

Model Series	Ring Size	Displ. cm <sup>3</sup> /rev (in <sup>3</sup> /rev)	Max. Pressure bar (psi)	Speed RPM	Typical delivery L/min (Usqpm)				Typical input power KW (hp)			
					0 bar	0 PSI	150 bar	2000 PSI	7 bar	80 PSI	175 bar	2500 PSI
SDV20	6	19,5 (1.19)	175 (2500)	1200	23,40	6,18	19,80	5,23	0,4	0,5	6,8	9,1
				1500	29,25	7,73	25,65	6,78	0,5	0,6	8,8	11,8
				1800	35,10	9,27	31,50	8,32	0,5	0,7	10,8	14,5
	7	22,8 (1.39)	175 (2500)	1200	27,36	7,23	21,96	5,80	0,4	0,6	7,5	10,1
				1500	34,20	9,04	28,80	7,61	0,5	0,7	9,9	13,3
				1800	41,04	10,84	35,64	9,42	0,6	0,9	12,2	16,4
	8	26,5 (1.62)	175 (2500)	1200	31,80	8,40	26,40	6,97	0,5	0,7	9,1	12,1
				1500	39,75	10,50	34,35	9,08	0,6	0,8	11,8	15,8
				1800	47,70	12,60	42,30	11,18	0,7	1,0	14,5	19,5
	9	29,7 (1.81)	175 (2500)	1200	35,64	9,42	30,24	7,99	0,6	0,7	10,4	13,9
				1500	44,55	11,77	39,15	10,34	0,7	0,9	13,4	18,0
				1800	53,46	14,12	48,06	12,70	0,8	1,1	16,5	22,1
	11	36,4 (2.22)	175 (2500)	1200	43,68	11,54	40,28	10,64	0,7	0,9	13,8	18,5
				1500	54,60	14,43	51,20	13,53	0,8	1,1	17,6	23,6
				1800	65,52	17,31	62,12	16,41	1,0	1,4	21,3	28,6
	12	39,0 (2.38)	152 (2200)	1200	46,80	12,36	42,60	11,25	0,7	1,0	14,6	19,6
				1500	58,50	15,46	54,30	14,35	0,9	1,2	18,6	25,0
				1800	70,20	18,55	66,00	17,44	1,1	1,5	22,6	30,4
	13	42,4 (2.59)	152 (2200)	1200	50,88	13,44	46,68	12,33	0,8	1,1	16,0	21,5
				1500	63,60	16,80	59,40	15,69	1,0	1,3	20,4	27,3
				1800	76,32	20,16	72,12	19,05	1,2	1,6	24,7	33,2

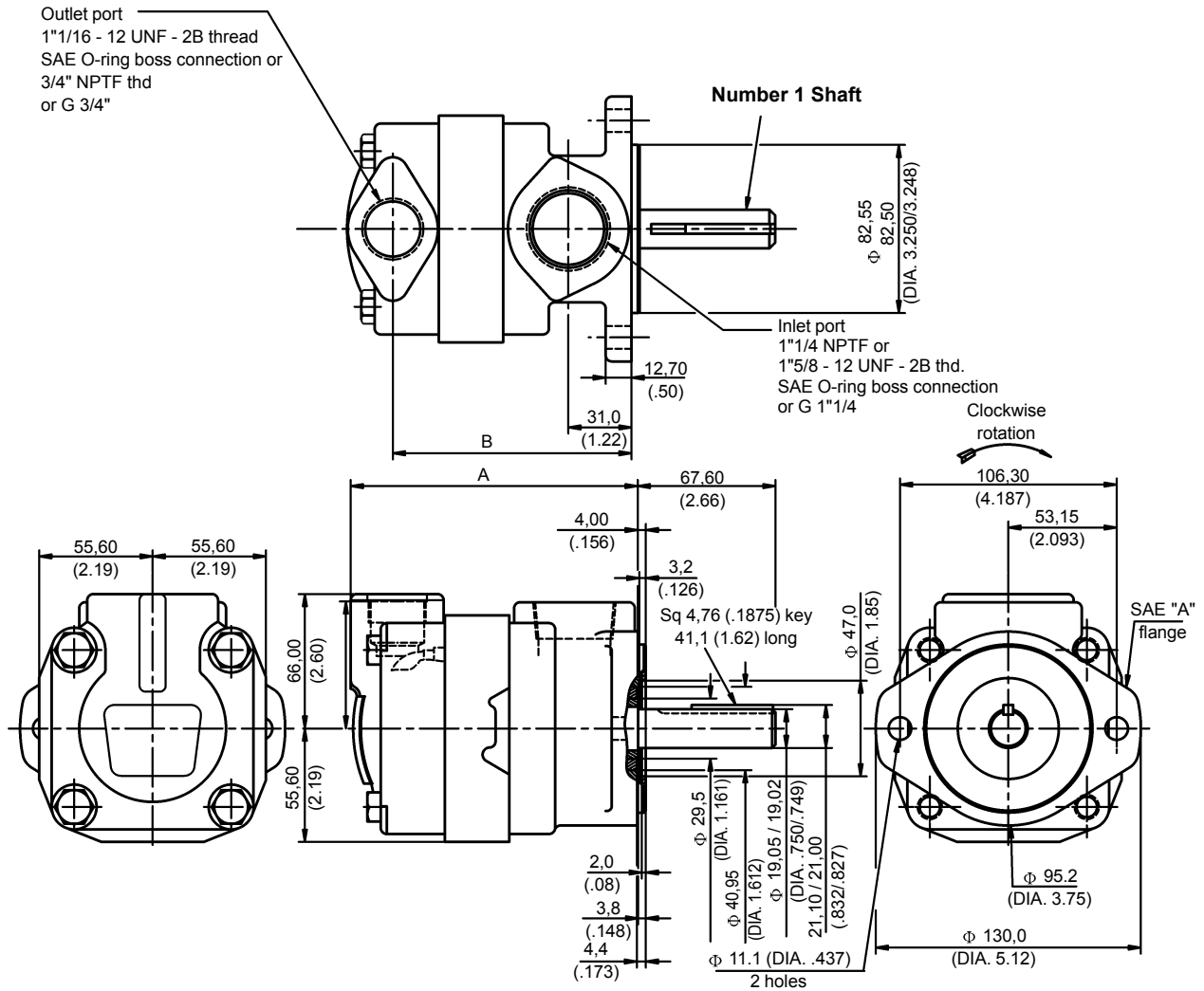
**Internal leakage (typical)**



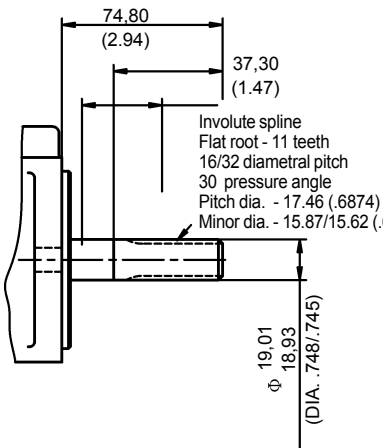
**Noise level (typical) SDV20 - 13**



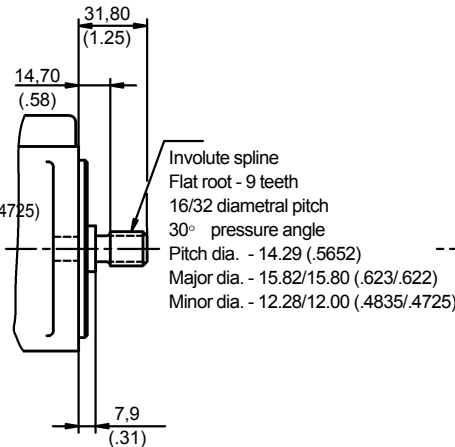
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.



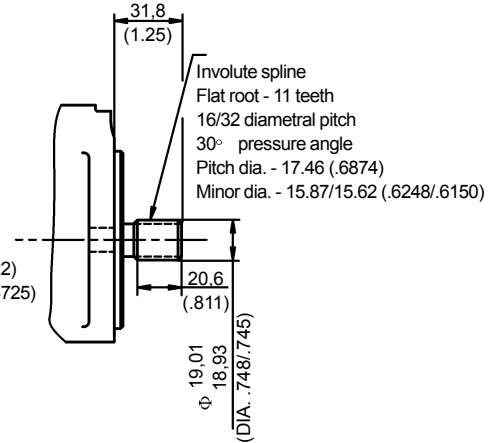
**Number 11 shaft**



**Number 62 shaft**



**Number 38 shaft**



Ring size	Dimensions		Weight Kg (lb)
	A	B	
6	125,2 (4.93)	102,1 (4.02)	7,3 - (16.0)
7	131,6 (5.18)	108,4 (4.27)	7,7 - (17.0)
8	131,6 (5.18)	108,4 (4.27)	7,7 - (17.0)
9	131,6 (5.18)	108,4 (4.27)	7,7 - (17.0)
11	136,6 (5.38)	113,5 (4.47)	8,0 - (17.5)
12	140,2 (5.52)	117,1 (4.61)	8,2 - (18,0)
13	140,2 (5.52)	117,1 (4.61)	8,2 - (18,0)

Weight:  
 SDV 20 Series: 7,3 - 8,2kg  
 (16 - 18 lb)

**Model No.**

**SDV 2010 - 1 F 13 S 3 S - 1 CC - L - P**

Vane pump

Series  
2010

Mounting

1 = 2-bolt flange, 4" pilot (standard)

Inlet port connections

F = 4 bolt flange 1" 1/2 dia

Shaft-end pump ring size

(Delivery at 1200 rpm and 100 psi)

- 6 = 6 USgpm
- 7 = 7 USgpm
- 8 = 8 USgpm
- 9 = 9 USgpm
- 11 = 11 USgpm
- 12 = 12 USgpm
- 13 = 13 USgpm

No 1 outlet port (shaft end)

S = 1" 1/16 - 12 UNF-2B thd

B = G 3/4" (BSPP)

Cover-end pump ring size

(Delivery at 1200 rpm and 100 psi)

- 1 = 1 USgpm
- 2 = 2 USgpm
- 3 = 3 USgpm
- 4 = 4 USgpm
- 5 = 5 USgpm
- 6 = 6 USgpm
- 7 = 7 USgpm

Series Identity

Shaft rotation (view on shaft end)  
 L = Left hand for counter-clockwise  
 Omit for right hand

Position of outlet port (Viewed from cover end of pump)

With n° 1 outlet opposite inlet

- AA = N° 2 outlet 135° CCW from inlet
- AB = N° 2 outlet 45° CCW from inlet
- AC = N° 2 outlet 45° CW from inlet
- AD = N° 2 outlet 135° CW from inlet

With n° 1 outlet 90° CCW from inlet

- BA = N° 2 outlet 135° CCW from inlet
- BB = N° 2 outlet 45° CCW from inlet
- BC = N° 2 outlet 45° CW from inlet
- BD = N° 2 outlet 135° CW from inlet

With n° 1 outlet in line with inlet

- CA = N° 2 outlet 135° CCW from inlet
- CB = N° 2 outlet 45° CCW from inlet
- CC = N° 2 outlet 45° CW from inlet
- CD = N° 2 outlet 135° CW from inlet

With n° 1 outlet 90° CW from inlet

- DA = N° 2 outlet 135° CCW from inlet
- DB = N° 2 outlet 45° CCW from inlet
- DC = N° 2 outlet 45° CW from inlet
- DD = N° 2 outlet 135° CW from inlet

Shaft

- 1 = Straight keyed
- 11 = Splined

N° 2 outlet port (cover end)

- S = 3/4" -16 UNF-2B thread
- B = G 1/2" (BSPP)

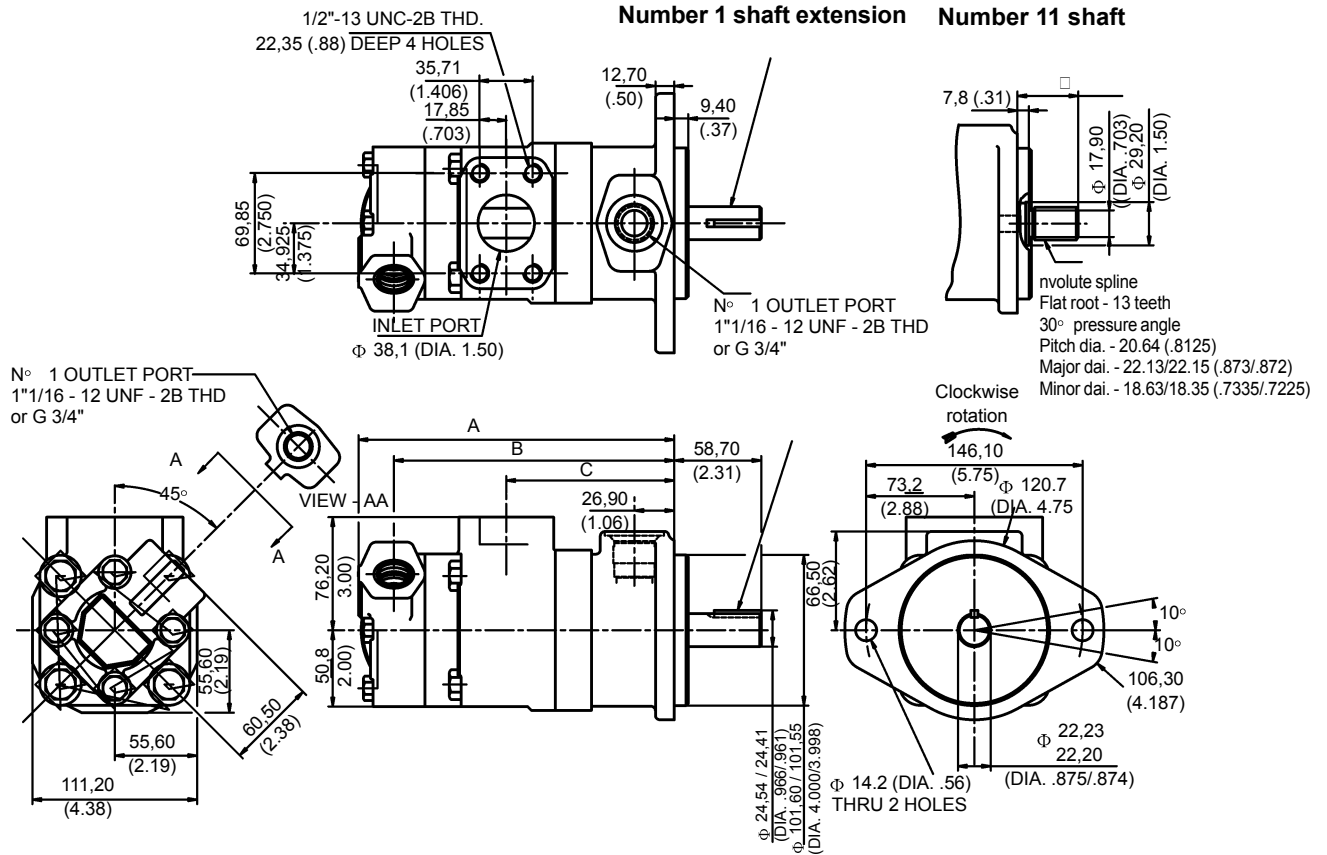
**Operating characteristics**

Model Series	Ring Size	Displ. cm³/rev (in³/rev)	Max. Pressure bar (psi)
P1	6	19,5 (1.19)	175 (2500)
	7	22,8 (1.39)	175 (2500)
	8	26,5 (1.62)	175 (2500)
	9	29,7 (1.81)	175 (2500)
	11	36,4 (2.22)	175 (2500)
	12	39,0 (2.38)	152 (2200)
	13	42,4 (2.59)	152 (2200)
P2	1	3,3 (.20)	175 (2500)
	2	6,6 (.40)	175 (2500)
	3	9,8 (.60)	175 (2500)
	4	13,1 (.80)	175 (2500)
	5	16,4 (1.00)	175 (2500)
	6	9,5 (1.19)	152 (2200)
	7	22,8 (1.39)	138 (2000)

Please refer to page 4

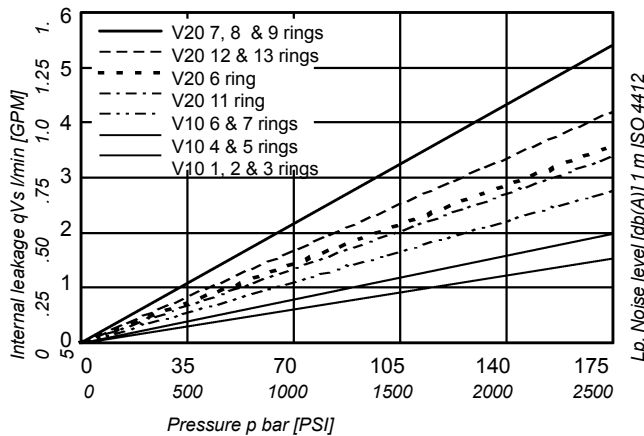
Please refer to page 6





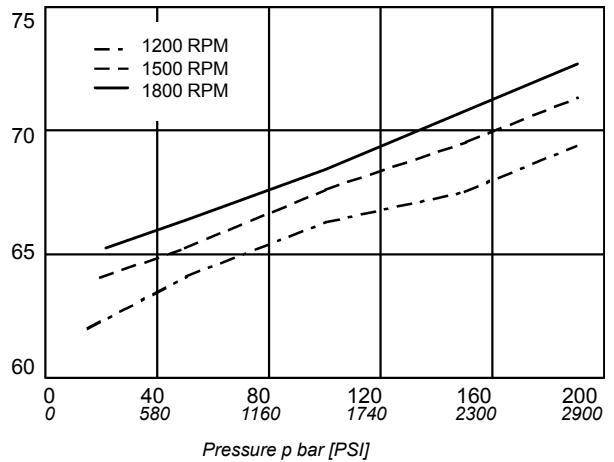
Ring size		Dimension			Ring size		Dimension			Weight Kg(lb)
Cover end	Shaft end	A	B	C	Cover end	Shaft end	A	B	C	
1,2,3,	6	207.2 (8.157)	183.5 (7.224)	107.1 (4.217)	4,5	10,11	225 (8.858)	201.3 (7.925)	118.5 (4.665)	13.6(30)
1,2,3,	7,8,9	213.6 (8.409)	189.9 (7.476)	113.5 (4.469)	4,5	12,13	228.5 (8.996)	204.8 (8.063)	122 (4.803)	
1,2,3,	10,11	218.6 (8.606)	194.9 (7.673)	118.5 (4.665)	6,7	6	218.6 (8.606)	194.9 (7.673)	107.1 (4.217)	
1,2,3,	12,13	222.1 (8.744)	198.4 (7.811)	122 (4.803)	6,7	7,8,9	225 (8.858)	201.3 (7.925)	113.5 (4.469)	
4,5	6	213.6 (8.409)	189.9 (7.476)	107.1 (4.217)	6,7	10,11	230 (9.055)	206.3 (8.122)	118.5 (4.665)	
4,5	7,8,9	220 (8.661)	196.3 (7.728)	113.5 (4.469)	6,7	12,13	233.5 (9.193)	209.8 (8.260)	122 (4.803)	

**Internal leakage (typical)**

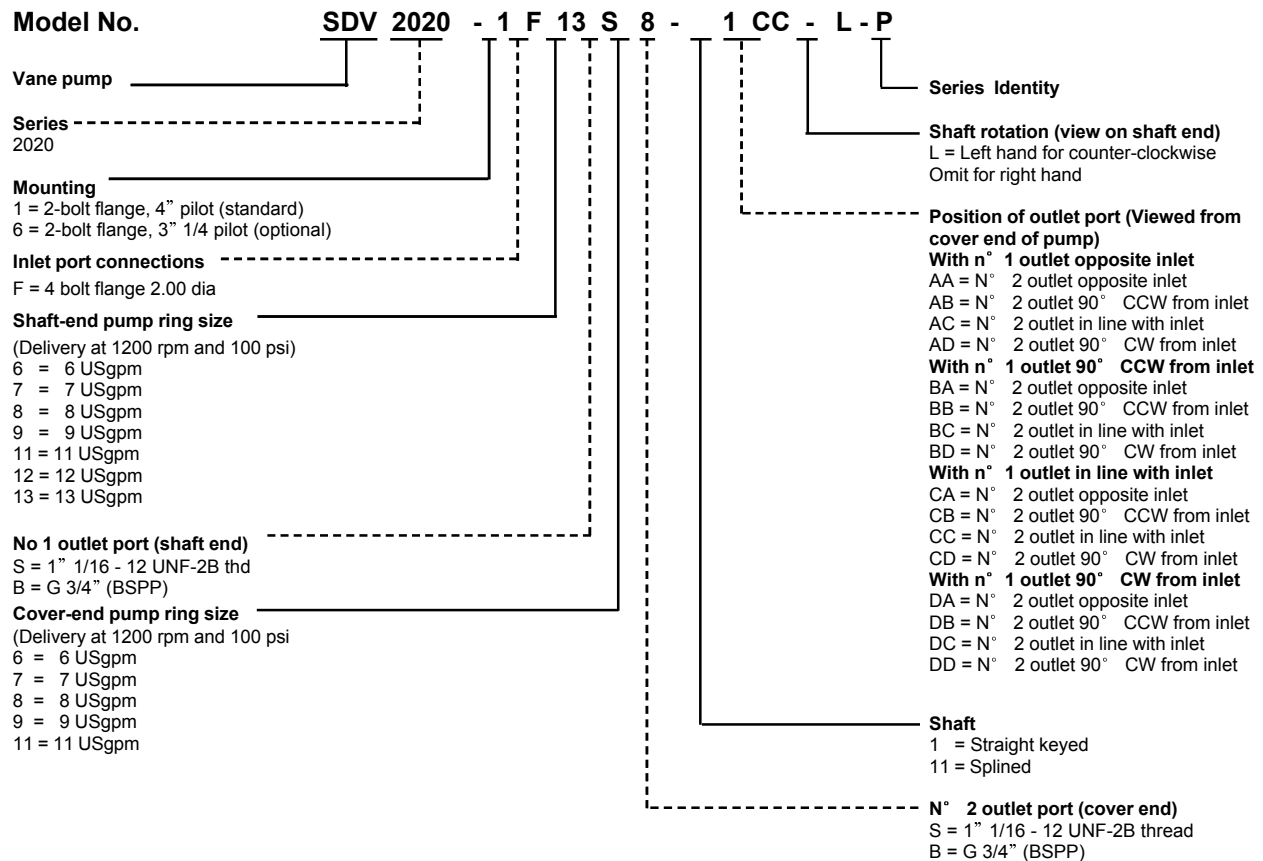


Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow.  
 Total leakage is the sum of each section loss at its operating conditions.

**Noise level (typical)  
 SDV2010 - 13 - 6**

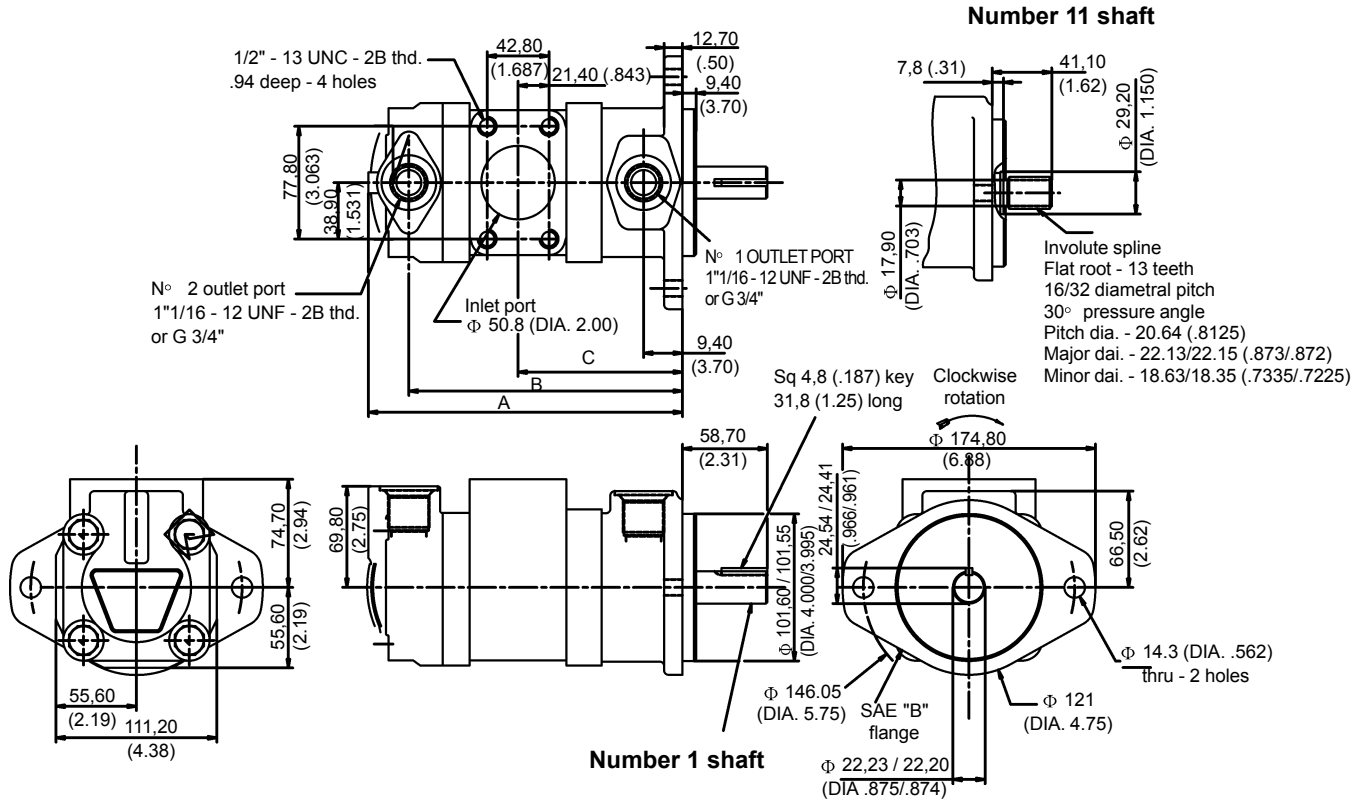


Double pump noise level is given with each section discharging at the pressure noted on the curve.



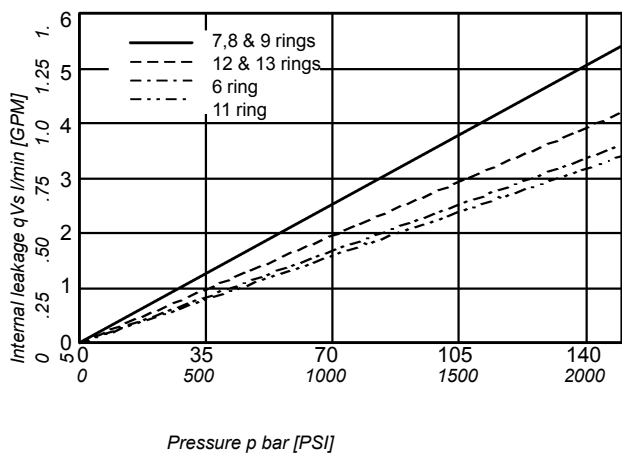
**Operating characteristics**

Model Series	Ring Size	Displ. cm <sup>3</sup> /rev (in <sup>3</sup> /rev)	Max. Pressure bar (psi)	Speed RPM	Typical delivery L/min (USgpm)				Typical input power KW (hp)			
					0 bar	0 PSI	150 bar	2000 PSI	7 bar	80 PSI	175 bar	2500 PSI
P1 & P2	6	19,5 (1.19)	172 (2500)	1200	23,40	6,18	19,80	5,23	0,4	0,5	6,8	9,1
				1500	29,25	7,73	25,65	6,78	0,5	0,6	8,8	11,8
				1800	35,10	9,27	31,50	8,32	0,5	0,7	10,8	14,5
	7	22,8 (1.39)	172(2500)	1200	27,36	7,23	21,96	5,80	0,4	0,6	7,5	10,1
				1500	34,20	9,04	28,80	7,61	0,5	0,7	9,9	13,3
				1800	41,04	10,84	35,64	9,42	0,6	0,9	12,2	16,4
	8	26,5 (1.62)	172 (2500)	1200	31,80	8,40	26,40	6,97	0,5	0,7	9,1	12,1
				1500	39,75	10,50	34,35	9,08	0,6	0,8	11,8	15,8
				1800	47,70	12,60	42,30	11,18	0,7	1,0	14,5	19,5
	9	29,7 (1.81)	172(2500)	1200	35,64	9,42	30,24	7,99	0,6	0,7	10,4	13,9
				1500	44,55	11,77	39,15	10,34	0,7	0,9	13,4	18,0
				1800	53,46	14,12	48,06	12,70	0,8	1,1	16,5	22,1
	11	36,4 (2.22)	172 (2500)	1200	43,68	11,54	40,28	10,64	0,7	0,9	13,8	18,5
				1500	54,60	14,43	51,20	13,53	0,8	1,1	17,6	23,6
				1800	65,52	17,31	62,12	16,41	1,0	1,4	21,3	28,6
	12	39,0 (2.38)	152 (2200)	1200	46,80	12,36	42,60	11,25	0,7	1,0	14,6	19,6
				1500	58,50	15,46	54,30	14,35	0,9	1,2	18,6	25,0
				1800	70,20	18,55	66,00	17,44	1,1	1,5	22,6	30,4
	13	42,4 (2.59)	152 (2200)	1200	50,88	13,44	46,68	12,33	0,8	1,1	16,0	21,5
				1500	63,60	16,80	59,40	15,69	1,0	1,3	20,4	27,3
				1800	76,32	20,16	72,12	19,05	1,2	1,6	24,7	33,2

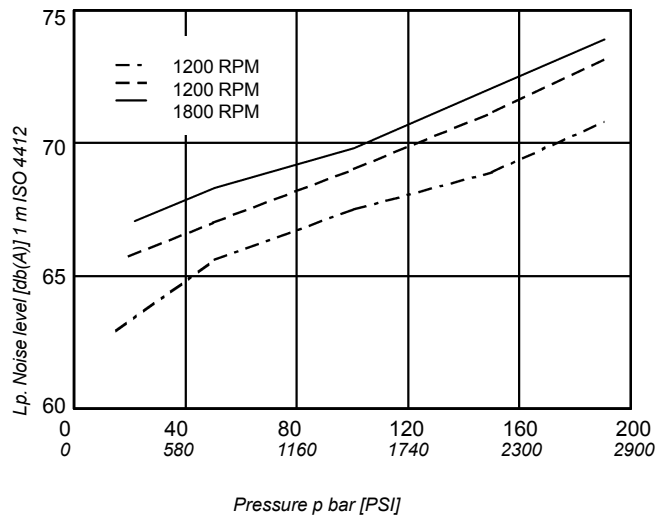


Ring size		Dimension			Ring size		Dimension			Weight Kg(lb)
Cover end	Shaft end	A	B	C	Cover end	Shaft end	A	B	C	
6	7, 8, 9	211.8 (8.339)	188.6 (7.425)	114.5 (4.508)	7, 8, 9	10, 11	223.2 (8.787)	200 (7.874)	119.5 (4.705)	15.9(35)
6	10, 11	216.8 (8.535)	193.6 (7.622)	119.5 (4.705)	7, 8, 9	12, 13	226.7 (8.925)	203.5 (8.012)	123 (4.843)	
6	12, 13	220.3 (8.673)	197.1 (7.760)	123 (4.843)	10,11	10, 11	228.2 (8.984)	205 (8.071)	119.5 (4.705)	
7, 8, 9	7, 8, 9	218.2 (8.591)	195 (7.677)	114.5 (4.508)	10,11	12, 13	231.7 (9.122)	208.3 (8.201)	123 (4.843)	

**Internal leakage (typical)**



**Noise level (typical)  
SDV2020 - 13 - 11**



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

Double pump noise level is given with each section discharging at the pressure noted on the curve.



---

**Parker Hannifin Fluid Power Systems and  
Components(Shanghai) Co.,Ltd.**

280 Yunqiao Road, Jin Qiao Export Processing Zone, Shanghai  
201206,China

Tel: 86-21-5031 2525

Fax: 86-21-5834 8975

Internet: [www.parker.com](http://www.parker.com)

Catalogue HY0738-A/CH  
November 2004