

### Rebuilding of F1-70/35 and F1-53/53.

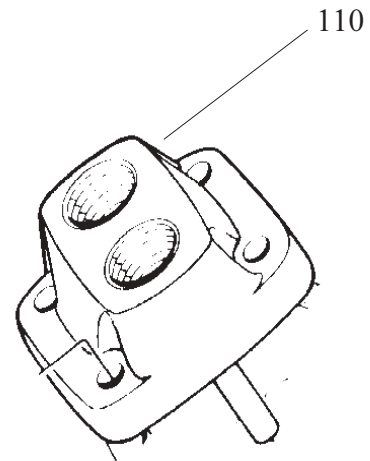
The new details in the F2-pump are the Cylinder Barrel and the End Cap.

F1 Twin Flow can be rebuilt to F2 with the Spare Parts Kit.

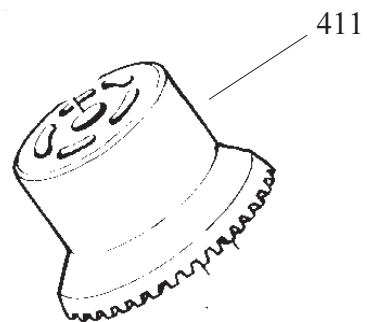
It's possible to use the old Cylinder Barrel with the new End Cap or the new Cylinder Barrel with the old End Cap.

These combinations means lower selfpriming speed than F2 but higher than F1 Twin Flow.

If you change both parts you will reach the same prestanda as the F2-pump.



Part No	Detail	Size	Item
3795317	Cylinder Barrel	53/53	411
3780484	Cylinder Barrel	70/35	411
3799945	End Cap L-rot	53/53	110
3799946	End Cap R-rot	53/53	110
3799944	End Cap L-rot	70/35	110
3799942	End Cap R-rot	70/35	110



Please refer to ASM 2.1 SP 031/9802